

RAL & IS

COLOUR SHADES



PREMIUM Colours for Powder Coating

An ISO 9001-2015 Company



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With an impressive 27 years of combined experience in the powder coating industry, our team boasts nearly 17 years dedicated to powder manufacturing and job work spanning over two decades. We take immense pride in our significant contributions to the field.

Having established two esteemed powder manufacturing units, we now spearhead our latest venture PERFECT COATS in Powder Manufacturing, armed with a wealth of knowledge and expertise. At the forefront of our leadership, we capitalize on our extensive experience to introduce groundbreaking solutions for industrial powder paints.

Fueled by our unwavering commitment to quality and a passion for excellence, we are committed to propelling the industry forward through cutting-edge processes and technologies. Our vision goes beyond merely meeting industry standards; we aspire to surpass them by delivering products that guarantee superior performance and durability for our clients.

As industry veterans, we keenly recognize the evolving needs of businesses and understand the importance of staying ahead of the curve. By embracing the latest advancements in manufacturing and materials science, we guide our team towards a future where efficiency, sustainability, and innovation converge seamlessly.

Embark on this transformative journey with us as we redefine the powder coating landscape, establishing new benchmarks for excellence, one exceptional product at a time.

Epoxy Powders

- Tough
- Higher Surface Hardness
- Chemically Resistant
- Wide Range of Functional Properties
- Poor Exterior Durability
- Poor Over Bake Resistance

Epoxy Polyesters (Hybrids)

- Good Decorative Properties
- Improved UV & Overbake resistance over epoxies
- Preferred for General Interior Application

Pure Polyesters

- Very Good Exterior Durability
- Good Over Bake Resistance
- Architectural Application
- Exterior Application
- Good Mechanical Properties

Curing Schedules		
	Object Temperature	Duration
Matt	200°C	10-12 mins
Semiglossy	190°C	10-12 mins
Glossy	180°C	10-12 mins

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RAL SHADES



					
RAL 1001	RAL 1002	RAL 1003	RAL 1004	RAL 1012	RAL 1013
					
RAL 1014	RAL 1015	RAL 2000	RAL 2001	RAL 2003	RAL 2004
					
RAL 2009	RAL 3000	RAL 3001	RAL 3004	RAL 3005	RAL 3009
					
RAL 3011	RAL 3012	RAL 3013	RAL 3015	RAL 3016	RAL 3020
					
RAL 3022	RAL 4001	RAL 4002	RAL 4003	RAL 4005	RAL 4006
					
RAL 4009	RAL 4010	RAL 5002	RAL 5003	RAL 5005	RAL 5007
					
RAL 5008	RAL 5010	RAL 5012	RAL 5013	RAL 5015	RAL 5017
					
RAL 5018	RAL 5021	RAL 5022	RAL 5023	RAL 6001	RAL 6002
					
RAL 6003	RAL 6010	RAL 6011	RAL 6016	RAL 6017	RAL 6018
					
RAL 6019	RAL 6021	RAL 6024	RAL 6026	RAL 6027	RAL 6029

All shades shown in this shade card are indicative only

IS & RAL SHADES



RAL 6032	RAL 6033	RAL 6034	RAL 6037	RAL 7000	RAL 7001
RAL 7003	RAL 7004	RAL 7005	RAL 7006	RAL 7008	RAL 7009
RAL 7010	RAL 7011	RAL 7012	RAL 7013	RAL 7015	RAL 7016
RAL 7021	RAL 7022	RAL 7023	RAL 7024	RAL 7026	RAL 7030
RAL 7031	RAL 7032	RAL 7033	RAL 7034	RAL 7035	RAL 7036
RAL 7037	RAL 7038	RAL 7039	RAL 7040	RAL 7042	RAL 7044
RAL 7045	RAL 7046	RAL 7047	RAL 8000	RAL 8001	RAL 8002
RAL 8003	RAL 8011	RAL 8012	RAL 8017	RAL 8023	RAL 8024
RAL 9001	RAL 9002	RAL 9003	RAL 9005	RAL 9010	RAL 9011
RAL 9016	RAL 9017	ISC 101	Sky Blue	ISC 103	Peacock Blue
				ISC 104	Azure Blue
					ISC 105
					Oxford Blue

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IS SHADES



					
ISC 106 Navy Blue	ISC 108 Aircraft Blue	ISC 166 French Blue	ISC 169 Traffic Blue	ISC 174 Oriental Blue	ISC 176 Phirozi
					
ISC 177 Satin Blue	ISC 216 Eau-de-Nil	ISC 217 Sea Green	ISC 218 Grass Green	ISC 220 Olive Green	ISC 221 Brilliant Green
					
ISC 267 Traffic Green	ISC 275 Opaline Green	ISC 278 Light Olive Green	ISC 281 Apple Green	ISC 299 Bus Green	ISC 309 Canary Yellow
					
ISC 352 Pale Cream	ISC 353 Deep Cream	ISC 355 Lemon Yellow	ISC 356 Golden Yellow	ISC 358 Light Buff	ISC 359 Middle Buff
					
ISC 360 Deep Buff	ISC 365 Vellum	ISC 368 Traffic Yellow	ISC 385 Light Biscuit	ISC 386 Champagne	ISC 388 Beige
					
ISC 410 Light Brown	ISC 411 Middle Brown	ISC 412 Dark Brown	ISC 413 Nut Brown	ISC 414 Golden Brown	ISC 442 Light Salmon Pink
					
ISC 443 Salmon Pink	ISC 444 Terra Cotta	ISC 446 Red Oxide	ISC 448 Deep Indian Red	ISC 451 Chocolate	ISC 473 Gulf Red
					
ISC 489 Leaf Brown	ISC 536 Fire Red	ISC 537 Signal Red	ISC 538 Post Office Red	ISC 540 Crimson	ISC 541 Maroon
					
ISC 557 Light Orange	ISC 570 Traffic Red	ISC 591 Deep Orange	ISC 628 Silver Grey	ISC 631 Light Grey	ISC 632 Dark AD Grey
					
ISC 692 Smoke Grey	ISC 693 Aircraft Grey	ISC 694 Dove Grey	ISC 697 Light AD Grey	ISC 698 Steel Grey	ISC 796 Dark Violet

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